

Date: Monday, 2/5/2007 8:07:14 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	HÉATER TUBE 4"
Job Number	30600		
Estimate Number	10468		
P.O. Number	N/A	Part Number	D2292
This Issue	2/5/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2292 REV. B
First Issue	N/A	Project Number	N/A
Previous Run	27216	Drawing Revision	B
Written By		Material	N/A
Checked & Approved By	<u>07.02.05</u>	Due Date	3/15/2007
Comment	Qty: 2 Um: Each Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T4000W125	6061-T6 Tube 4.00 x.125W
		Comment: Qty.: 0.0833 f(s)/Unit Total : 0.1666 f(s) 6061-T6 Tube 4.00 x.125W Material: 6061-T6 (4" OD x 0.125") wall seamless tubing (M6061T6T4.000W.125) Batch: <u>M19093</u> FF 07-02-13 2
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2292 2- Deburr Identify as D2292 FF 07-02-13 2
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP SB 07/02/13 2
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STL68</u> SB 07/02/13 2
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE <u>07/02/14</u> 2
		Job Completion <u>57-02-14</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

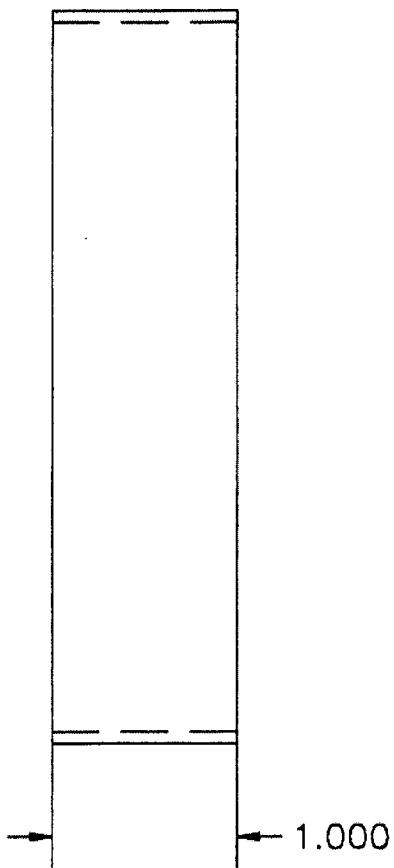
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2292	REV. B SHEET 1 OF 1
DATE 94.10.25		TITLE 4" HEATER TUBE	SCALE 1:1
B	96.01.15	MATERIAL WAS 0.063 WALL	



MATERIAL: 6061-T6 TUBE
4" OD X 0.125 WALL CUT 1" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30600